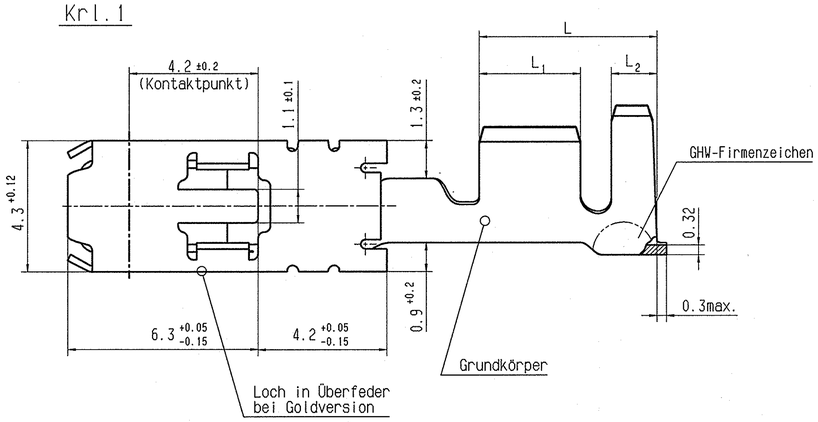
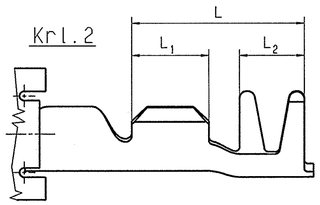
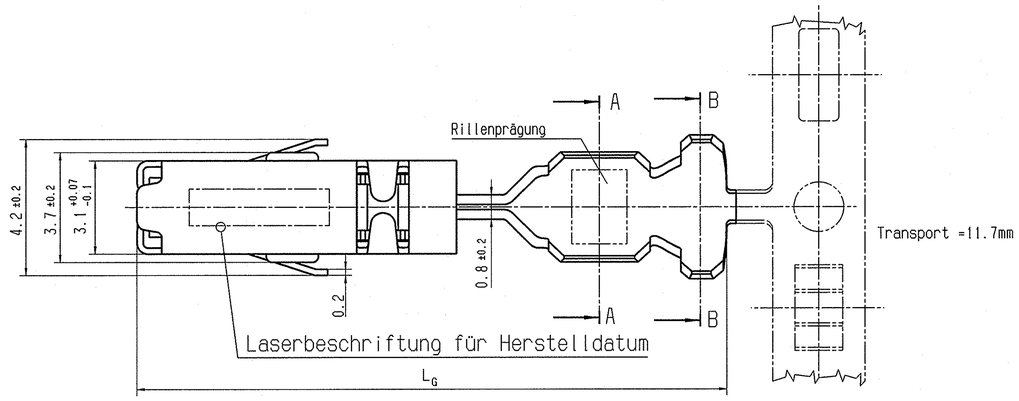
Ausg./ Version	Datum/ Date	Änderungsmitteilungs-Nr./ Beschreibung / Change report No./ Description	Name/ Signature
05	21.10.05	AEM.:22535	Bem/Bal
06	10.04.06	AEM.:22804	Ce/Pohl
07	08.06.10	25903	M.Hof

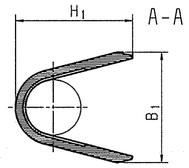
Krl.1

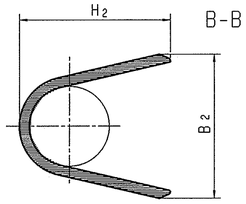


Krl.2









Für Flachstecker:

max. Breite 3.1 max. Dicke 0.85
min. Breite 2.7 min. Dicke 0.45

Allgemeintol./GENERAL TOL.
DIN 16901- .
ISO 2768 - m

Cable [mm2]	SEM Part Number	T&C Part Number	Material	Plating	Material	Plating	Design	Typ	H1 ±0,2	B1 ±0,3	L1 ±0,3	H2 ±0,2	B2 ±0,3	L2 ±0,3	L ±0,3	LG ±0,5	Krl.
1.5-2.5	32025Y2TN	28431 306 709	CuCrTiSi	Ni1/Ni1 Sn1.5/Ni2/Ni2 Au0.8 (Kontaktbereich vergoldet)	X10 Cr Ni 18-8	blank	(mit Loch)	Maße siehe Teil 28273									
0.5-1.0	3202595W7	28432 306 709						Maße siehe Teil 28272									
0.2-0.35	3202595X5	28433 306 709						Maße siehe Teil 28271									
1.5-2.5	3202594K7	28273 306 185		frSn 1+1			(ohne Loch)	FLR	3,8	3,6	3,3	4,9	4,7	1,5	5,8	19,2	1
0.5-1.0	3202594J9	28272 306 185							2,7	2,5	3,0	3,9	3,7	1,5	5,5	19,2	1
0.2-0.35	3202597W5	28271 306 185							1,9	1,9	2,5	2,5	2,5	1,7	5,2	18,8	2
	Assembly Part Number		Pos.1: Basic Part		Pos.2: Spring				Crimp Dimensions								

The English translation is believed to be accurate. In case of discrepancies the German version shall govern.

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LEAR reserves the right of introducing any technological modification without affecting the functional or standard aspect.

Kunde/ Customer	---	Projekt, Modell/ Project, Model	---
Werkzeug-Nr./ Tool N°	---		
Material/ Material	siehe Tabelle see table		
Oberfläche/ Finish	siehe Tabelle see table		
gehört zu/ belongs to	---		
Ersetzt für/ Supers. for	---		

LEAR CORPORATION

Maßstab/ Scale: 10:1

Bezeichnung/ Document Name: MAK 28 Flachkontakt 2.8x0.8

	Datum/ Date	Name/ Signature
gezeichnet/ drawn by	10.05.2001	Pud
geprüft/ approved by	10.05.2001	Bal

T&C Zeichnungs-Nr./ T&C Drawing Number	20453
Kunden-Nr./ Customer Number	---
SEM Dokumenten-Nr./ SEM Document ID	D00038909

U.-Art/ Type of Doc.: K

Blatt/ Sheet: --- von/ of --

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Catia V5 DIN A1